

**AXIS Q60-E PTZ Camera Series**

**AXIS Q6086-E PTZ Camera**

**AXIS Q6088-E PTZ Camera**

**Repainting instructions**

## Impact on warranty

This product is approved for repaint by Axis, provided that you follow the instructions in this document and at [axis.com/warranty-implication-when-repainting](http://axis.com/warranty-implication-when-repainting).

## Risks with repainting

There are several risks when disassembling or assembling an Axis product. Training of operators and the use of correct tools mediates some of the problems but they can never be fully avoided. Some of the risks include:

**ESD Damage** – Always handle the product in an ESD safe environment. Even if precautions are taken there is always a risk of ESD damage. The damage can remain undetected and cause problems during the lifetime of the equipment.

**Dust contamination** – Opening a camera may expose the lens and sensor to dust or paint. Dust will affect the optical performance. Lenses need to be disassembled in a dust-free environment, preferably a cleanroom.

**Paint overspray** – Masking the different components of the equipment is critical. Failure to mask sensitive areas can cause problems when assembling the equipment. Areas not painted at the factory or which have a different surface treatment than the parts to be painted (threads, ground and electrical contact surfaces) must also be masked to ensure function.

## Repaint the product

### Preparations

- If applicable, disassemble the device according to the instructions in this document.
- Clean all parts that will be repainted thoroughly to remove grease, dust, or oil.
- To ensure reassembly and functionality of the product, mask any openings (for example for screws, LED indicators, or microphones) before you paint.
- To avoid unwanted reflections, mask the inside of the weathershield before you paint.

### Pretreatment of parts

Depending on the part material and type of coating applied at the factory, pretreatment might be necessary for the new coating to adhere well. Before you apply a new coating, we recommend the following pretreatment:

1. If necessary, roughen up the surface with a light sandpaper or similar to increase adhesion. Alternatively, remove the original coating down to the base material.
2. Clean the parts properly to remove oil, grease, and dust.
3. If necessary, apply a primer layer suitable for the specific material, to increase adhesion to the parts. For metal parts on outdoor products, we recommend a primer to improve corrosion resistance.

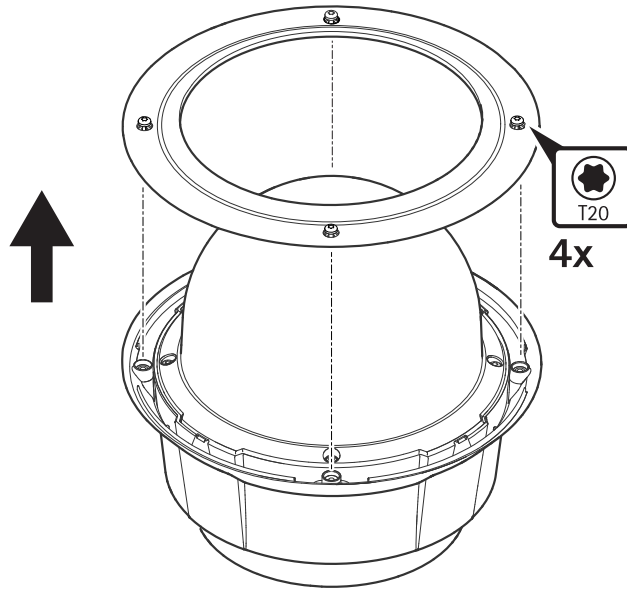
We recommend pretreatment of parts that are:

- powder-coated
- wet-painted
- anodised
- chromated
- stainless steel
- other metal
- plastic

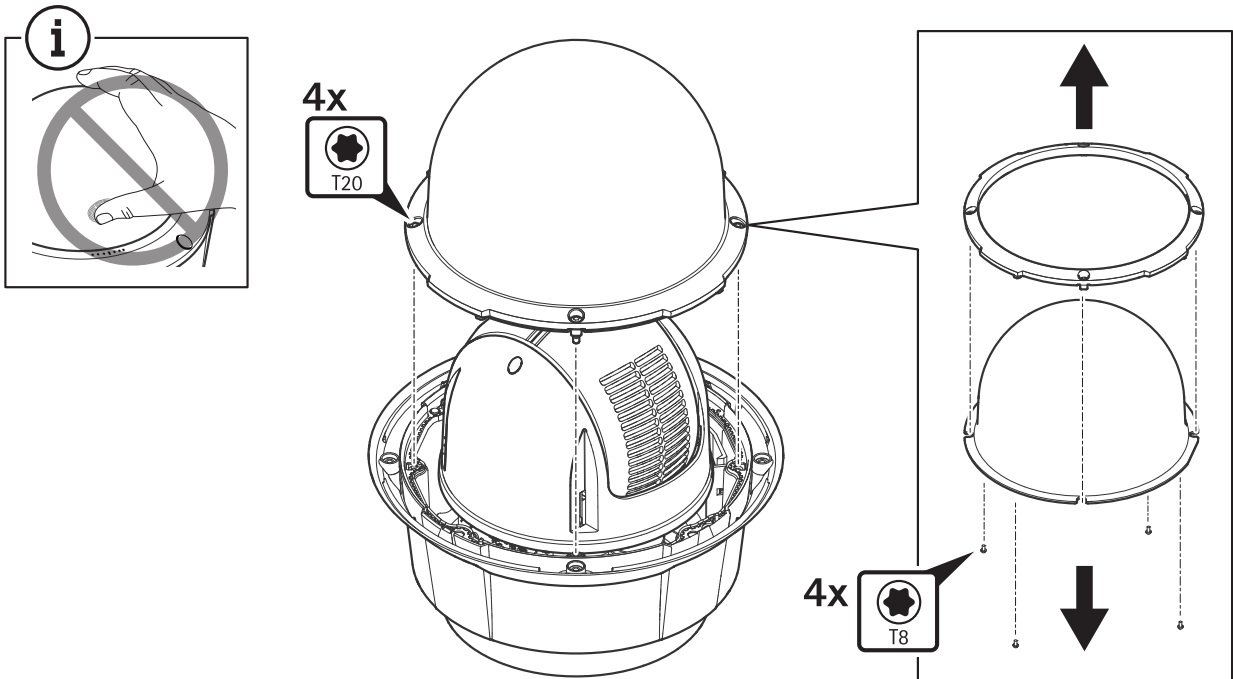
The material used in the chassis and dome ring is powder-coated aluminum.

The material used in the cover weather top and cover weather bottom is plastic.

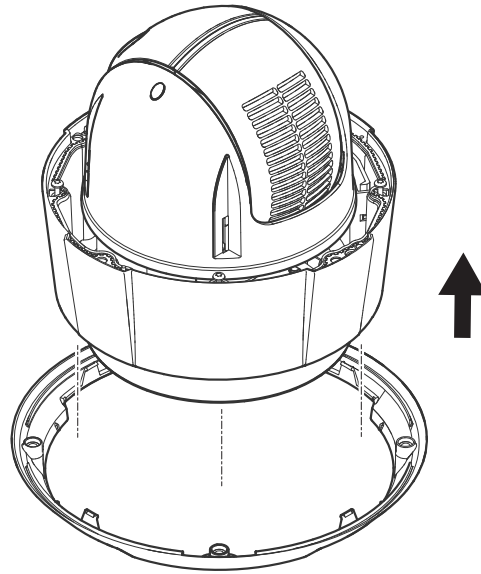
## Disassembly



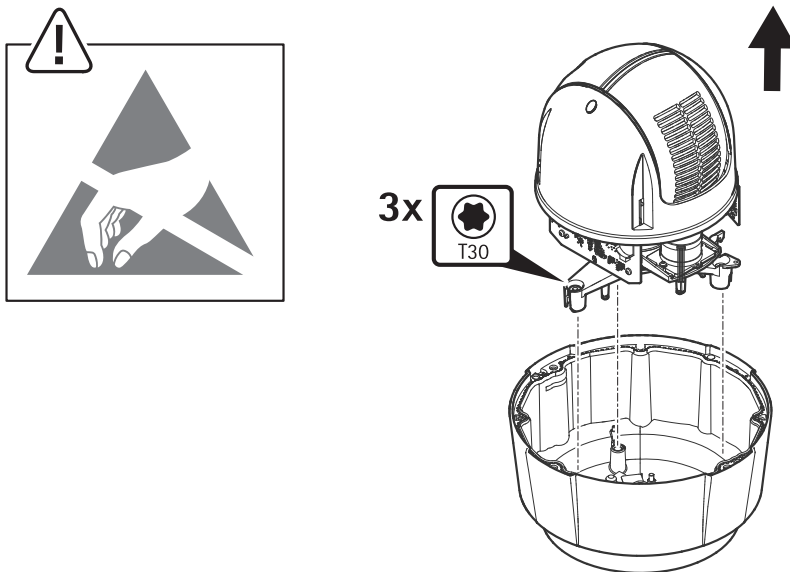
1. Remove the four screws. Separate the cover weather top.



2. Remove the four screws. Separate the dome module and the camera module.
3. Remove the four screws. Separate the dome and the dome ring.

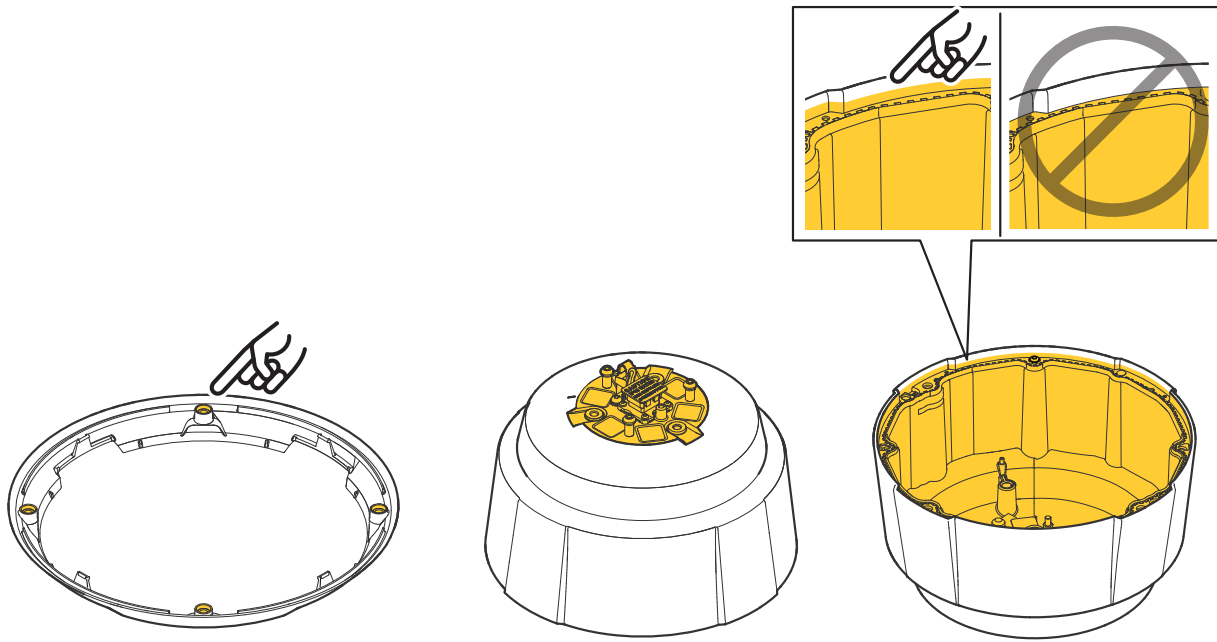


4. Remove the cover weather bottom from the camera module.

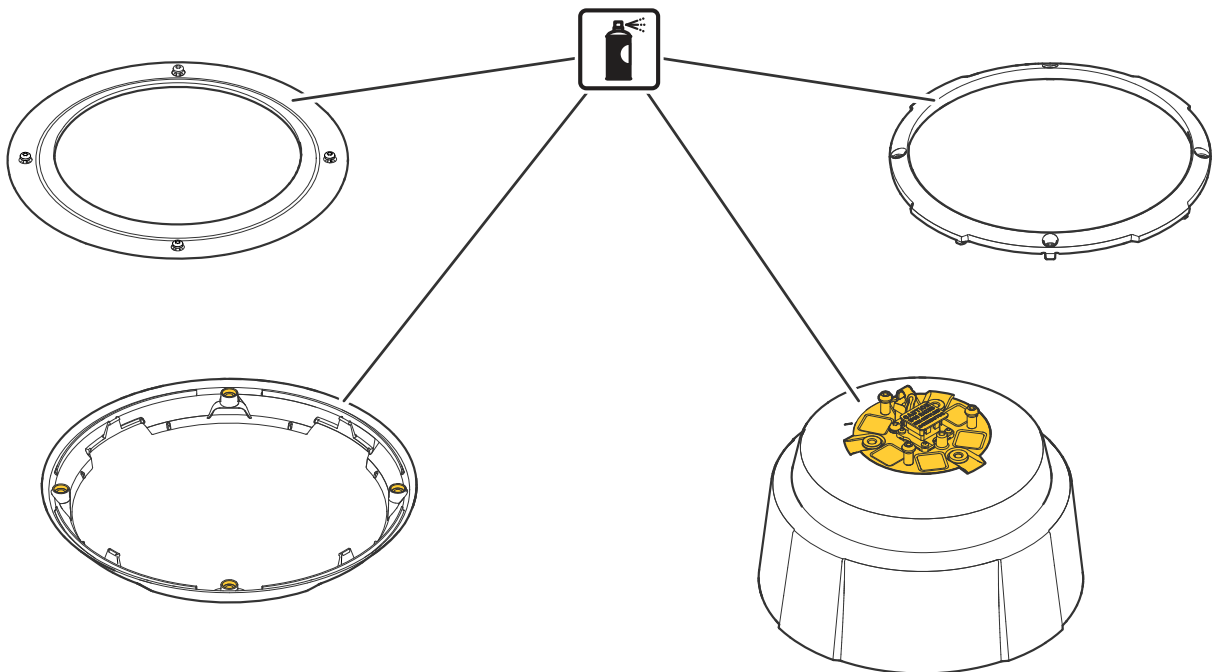


5. Loosen the three screws. Separate the camera unit and the chassis.

## Repainting



1. Mask the screw holes of the cover weather bottom.
2. Mask the top surface of the chassis. Make sure the push-pull connector housing, chassis hook and bayonet screws are properly masked.
3. Mask the entire opening in the bottom of the chassis. Make sure that the masking line is close to the original paint border so that no paint particles can reach the inside of the camera. Outline drawing of the opening can be found on [www.axis.com](http://www.axis.com).
4. Make sure all necessary preparations of the chassis and the dome cover ring have been made. See *Preparations*, on page 3.



5. Apply a thin and even layer of spray paint according to the instructions of the paint manufacturer.

6. Let the paint dry.
7. To get a better coverage and clearer color, apply a second layer of spray paint.
8. When the paint is dry, remove the masking.

### **Reassembly**

1. Assemble the camera module (3 screws, 2.5 N m).
2. Assemble the cover weather bottom to the camera module.
3. Assemble the dome ring to the dome (4 screws, 0.4 N m).
4. Assemble the dome module to the camera module (4 screws, 2 N m).
5. Assemble the cover weather top (4 screws, 1 N m).

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