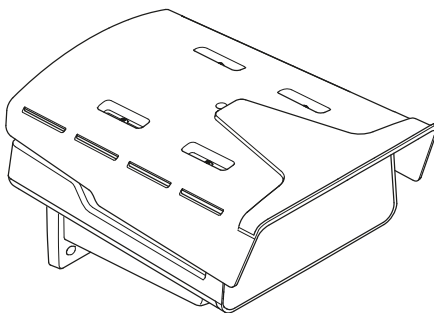


## AXIS P1518-E Box Camera



**Repainting instructions**

## Impact on warranty

This product is approved for repaint by Axis, provided that you follow the instructions in this document and at [axis.com/warranty-implication-when-repainting](https://axis.com/warranty-implication-when-repainting).

## Risks with repainting

There are several risks when disassembling or assembling an Axis product. Training of operators and the use of correct tools mediates some of the problems but they can never be fully avoided. Some of the risks include:

**ESD Damage** – Always handle the product in an ESD safe environment. Even if precautions are taken there is always a risk of ESD damage. The damage can remain undetected and cause problems during the lifetime of the equipment.

**Dust contamination** – Opening a camera may expose the lens and sensor to dust or paint. Dust will affect the optical performance. Lenses need to be disassembled in a dust-free environment, preferably a cleanroom.

**Paint overspray** – Masking the different components of the equipment is critical. Failure to mask sensitive areas can cause problems when assembling the equipment. Areas not painted at the factory or which have a different surface treatment than the parts to be painted (threads, ground and electrical contact surfaces) must also be masked to ensure function.

## Repaint the product

### Preparations

- If applicable, disassemble the device according to the instructions in this document.
- Clean all parts that will be repainted thoroughly to remove grease, dust, or oil.
- To ensure reassembly and functionality of the product, mask any openings (for example for screws, LED indicators, or microphones) before you paint.
- To avoid unwanted reflections, mask the inside of the weathershield before you paint.

### Materials used in this product

- The weathershield and top cover are plastic.
- The bottom chassis is powder coated.

### Pretreatment of parts

Depending on the part material and type of coating applied at the factory, pretreatment might be necessary for the new coating to adhere well. Before you apply a new coating, we recommend the following pretreatment:

1. If necessary, roughen up the surface with a light sandpaper or similar to increase adhesion. Alternatively, remove the original coating down to the base material.
2. Clean the parts properly to remove oil, grease, and dust.
3. If necessary, apply a primer layer suitable for the specific material, to increase adhesion to the parts. For metal parts on outdoor products, we recommend a primer to improve corrosion resistance.

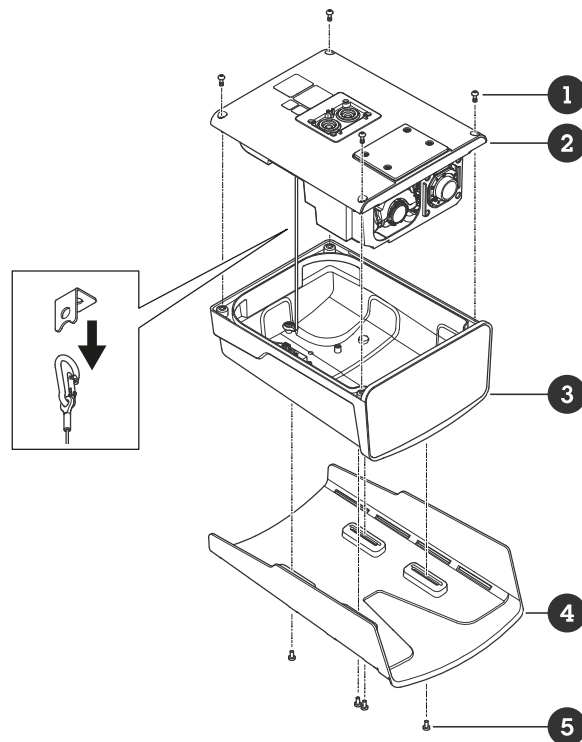
We recommend pretreatment of parts that are:

- powder-coated
- wet-painted
- anodised
- chromated
- stainless steel
- other metal
- plastic

### Disassembly

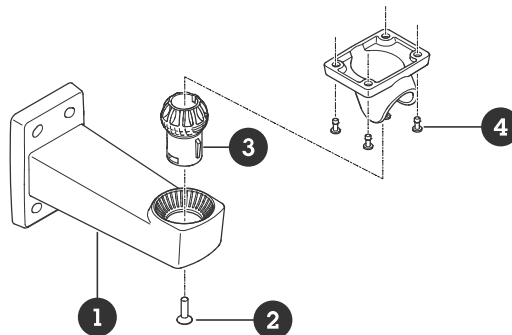
#### Disassemble the housing

1. Remove the four T20 screws (1) and the bottom chassis (2).
2. Disconnect the safety wire.
3. Remove the top cover (3).
4. Remove the four T20 screws (5) and the weathershield (4).



### Disassemble the wall mount bracket

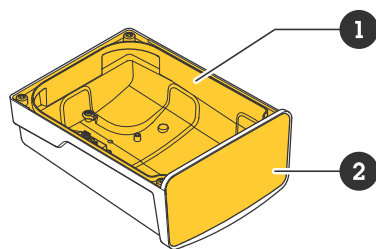
1. Remove the T30 screw (2) at the bottom of the arm (1).
2. Separate the ball (3) and the ball joint.
3. Remove the four T20 screws (4) from the ball joint.



### Masking

#### Masking the top cover

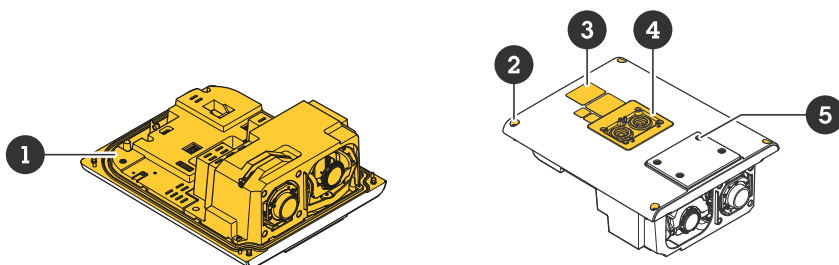
Mask the following parts of the top cover:



- 1 Inside and screw holes (4x)
- 2 Front window

### Masking the bottom chassis

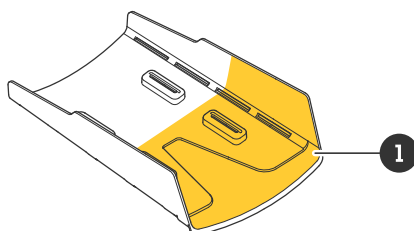
Mask the following parts of the bottom chassis:



- 1 Top side
- 2 Screw holes (4x)
- 3 Label
- 4 Wall mount surface
- 5 Screw holes (4x)

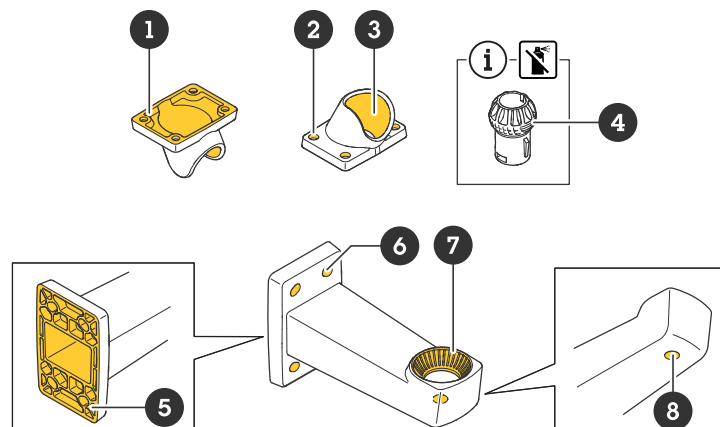
### Masking the weathershield

Mask the black part (1) of the weathershield.



### Masking the wall mount bracket

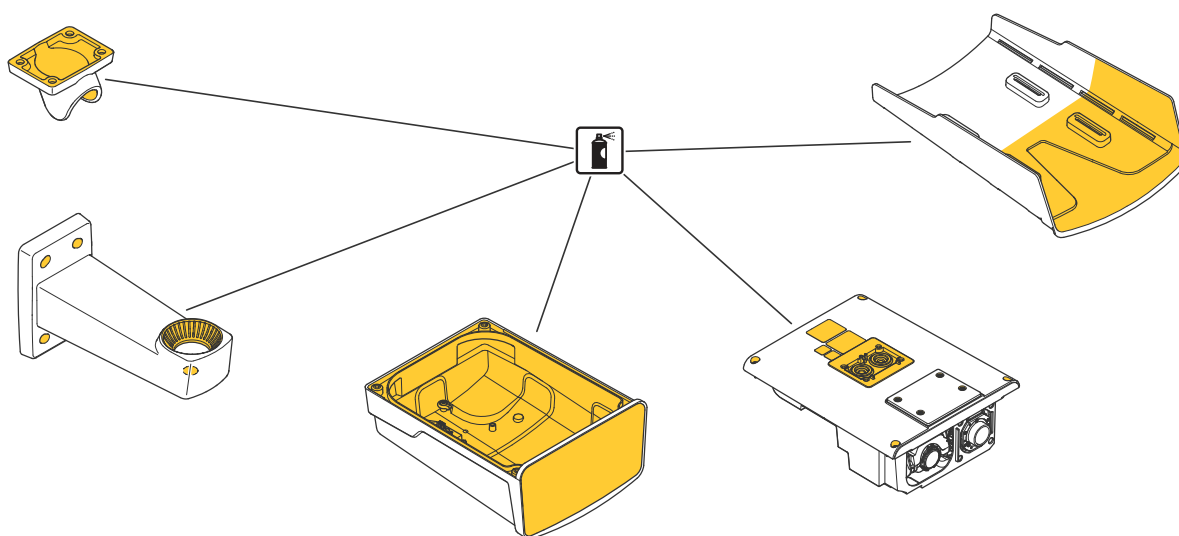
Mask the following parts:



- 1 Contact surface camera housing
- 2 Screw hole (4x)
- 3 Contact surface ball joint
- 4 Ball
- 5 Contact surface wall
- 6 Slots
- 7 Socket teeth
- 8 Screw hole

## Repainting

1. Apply a thin and even layer of spray paint according to the instructions of the paint manufacturer.
2. Let the paint dry.
3. To get a better coverage and clearer color, apply a second layer of spray paint.
4. When the paint is dry, remove the masking and reassemble the product.



## **Reassembly**

Reassemble the product.

For more information, see the Installation Guide available at *axis.com*

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2025-03 (M1.9)

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